

TRC-6

Strapping Machine



- New Standard 6 technology is precision engineered for outstanding reliability
- Pivoting control panel provides intuitive operator guidance including performance diagnostics
- Robust cabinet construction with removable conveyors for convenient service access



TRC-6

Standard Features

Introducing the TRC-6, the next generation of the bundler that has become the standard in the corrugated industry. The TRC-6 includes the new Standard 6 strap path with its precision design for exceptional feed reliability. Cleaning the strap path is easy thanks to the tool-less disassembly of the infeed track, and its sealed bearing construction extends service intervals. Available with either Sonix or conventional heat seal.

General

- Convenient hinged conveyors lift out for servicing.
- The press mechanism is built inside the track cover, protecting both the device and operators while improving appearance.
- Extremely rugged cabinet will maintain performance integrity when subjected to uneven floors and heavy loads.

Controls

- Pivoting membrane-style control panel has red and green LEDs which show machine status at a glance.
- Screen offers helpful diagnostics for quick resolution of any faults that may occur.

Sealer

- Standard 6 modular sealer construction allows tool-less removal of parts for quick cleaning and maintenance.
- Sealed bearing construction for resistance to dust and dirt.

Strap Track

- Standard 6 strap path assures mechanical integrity from coil dispenser through feed completion, to achieve maximum feed reliability.



The pivoting Control Panel features a digital display which can be used as a diagnostic tool as well as providing intuitive operator guidance.



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Technical Data

Production Rate: Up to 30 single strapped bundles per minute based on track and bundle size

Strapping: 5mm, 6mm, 8mm, 9mm and 12mm machine grade polypropylene

Track Sizes: See chart below

Electrical: 200 - 575V 50/60 Hz, 1.3 kVA, 3 Ph.

Air Requirements: 4 CFM @87 psi

Conveyors: Extruded splined rollers

Conveyor Speed: Variable 30 - 180 FPM

Conveyor Height: Standard 30.5" - 39.38"

Risers required: 38.5" - 55.13"

Outriggers required: 25.75" - 33.63"

Strap Tension: DC Motor Controlled, adjustable in 1% increments from 10 - 60 lbs.

Strap Seal: Electronic temperature-controlled heat sealer or optional Sonix ultrasonic sealer

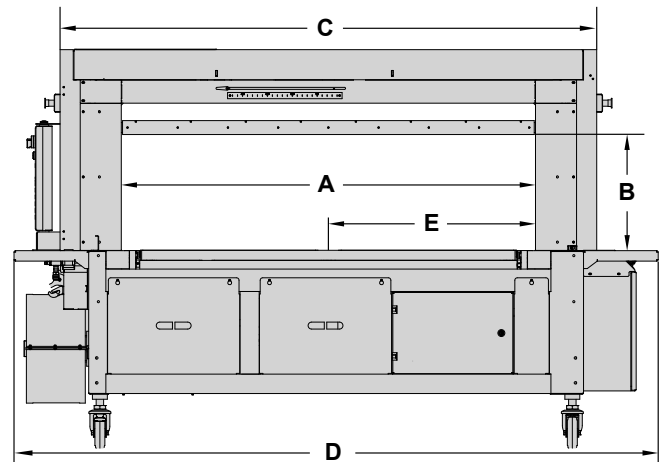
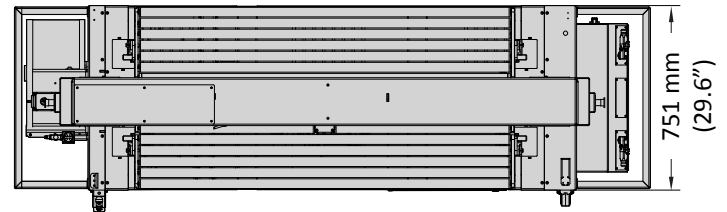
Machine Color: Mosca Blue RAL 5010

Machine Shipping Weight: Approximately 1650 lbs. including pallet, depending on model

Casters: Heavy-duty, lockable

Options:

- Back Stop
- Protective Guarding
- Dual Dispenser
- Light Tower
- Custom Paint



Track Sizes	A		B**		C		D		E	
	In.	mm	In.	mm	In.	mm	In.	mm	In.	mm
TRC6-100/6	39.4	1000	18.4	466	59.3	1506	76.3	1938	19.8	502
TRC6-125/6	49.2	1250	18.4	466	69.1	1756	86.1	2188	24.7	627
TRC6-165/6*	65	1650	18.4	466	84.9	2156	101.9	2588	32.6	827
TRC6-220/6	86.6	2200	18.4	466	106.5	2706	123.5	3138	43.4	1102
TRC6-260/6	102.4	2600	18.4	466	122.3	3106	139.3	3538	51.3	1302

*Standard size

**Add 124mm (4.9") without press