

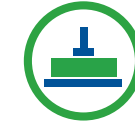
# CONVEYOR SPECS

## POWERED ROLLER CONVEYORS

**CUSTOM SIZES AVAILABLE**

**CONVEYOR SPEED RANGE:** 50-150 fpm

**DESCRIPTION:** Conveyor with adjustable speed utilizing motorized drive roller. 1.9" rollers on 3" centers, Top of roller above the frame rail. Roller to roller drive using O-ring belts on right or left side of rollers depending on model.



Optional  
"Hold Down"  
Device

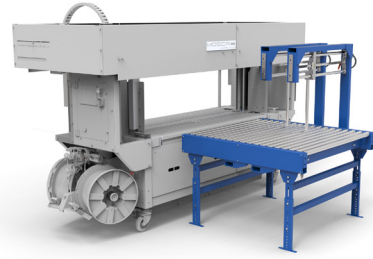


Best Suited For  
In-line Strapping  
Systems



MODEL	DIMENSIONS	OPERATING MODE	ELECTRICAL	CASTERS
9070-PWR01	<b>Roller Bed:</b> 39" W x 78" L <b>Height:</b> Standard: 30 3/8" - 45 3/8" <b>Optional:</b> High/Low	<b>Standard:</b> Single Zone, Non-Intelligent - Entire length of conveyor is treated as one zone, conveyor runs while waiting for product. <b>Optional:</b> Single Zone, Intelligent - Entire length of conveyor is treated as one zone, conveyor runs only while moving product.		<b>Standard:</b> Solid feet <b>Optional:</b> Casters
9071-PWR02	<b>Roller Bed:</b> 39" W x 39" L <b>Height:</b> Standard: 30 3/8" - 45 3/8" <b>Optional:</b> High/Low			
9072-PWR03*	<b>Roller Bed:</b> 23" W x 21" L <b>Height:</b> Standard: 30 3/8" - 45 3/8" <b>Optional:</b> High/Low			
9074-PWR04-SQ3/4*	<b>Roller Bed:</b> 48" W x 48" L <b>Height:</b> Standard: 30 3/8" - 45 3/8" <b>Optional:</b> High/Low	<b>Standard:</b> Single Zone, Non-Intelligent - Entire length of conveyor is treated as one zone, conveyor runs while waiting for product. <b>Optional:</b> Single Zone, Intelligent - Entire length of conveyor is treated as one zone, conveyor runs only while moving product. <b>Optional:</b> Multizone, Intelligent - Conveyor is divided into zones based on product size, conveyor runs only while moving product.	120-230v Single Phase; 200-480v 3 Phase; 600v 3 Phase; 50/60 Hz	<b>Standard:</b> Solid Feet  <b>Standard:</b> Two fixed casters, two swivel casters with brakes  <b>Standard:</b> Solid feet <b>Optional:</b> Casters
9076-PWR05-SQ3/4*	<b>Roller Bed:</b> 48" W x 30" L <b>Height:</b> Standard: 30 3/8" - 45 3/8" <b>Optional:</b> High/Low	<b>Standard:</b> Single Zone, Non-Intelligent - Entire length of conveyor is treated as one zone, conveyor runs while waiting for product. <b>Optional:</b> Single Zone, Intelligent - Entire length of conveyor is treated as one zone, conveyor runs only while moving product.		
9077-PWR06	<b>Roller Bed:</b> 48" W x 57" L <b>Height:</b> Standard: 30 3/8" - 45 3/8" <b>Optional:</b> High/Low	<b>Standard:</b> Single Zone, Non-Intelligent - Entire length of conveyor is treated as one zone, conveyor runs while waiting for product. <b>Optional:</b> Single Zone, Intelligent - Entire length of conveyor is treated as one zone, conveyor runs only while moving product.		
9078-PWR07	<b>Roller Bed:</b> 48" W x 36" L <b>Height:</b> Standard: 30 3/8" - 45 3/8" <b>Optional:</b> High/Low	<b>Standard:</b> Single Zone, Non-Intelligent - Entire length of conveyor is treated as one zone, conveyor runs while waiting for product. <b>Optional:</b> Multizone, Intelligent - Conveyor is divided into zones based on product size, conveyor runs only while moving product.		
9079-PWR08	<b>Roller Bed:</b> 33.5" W x 39" L <b>Height:</b> Standard: 36" (Adjustable)	<b>Conveyor powered by strapper. Standard:</b> Single Zone, Non-intelligent - Entire length of conveyor is treated as one zone, conveyor runs while waiting for product		
9080-PWR09	<b>Roller Bed:</b> 48" W x 42" L <b>Height:</b> Standard: 30 3/8" - 45 3/8" <b>Optional:</b> High/Low	<b>Standard:</b> Single Zone, Non-Intelligent - Entire length of conveyor is treated as one zone, conveyor runs while waiting for product. <b>Optional:</b> Single Zone, Intelligent - Entire length of conveyor is treated as one zone, conveyor runs only while moving product. <b>Optional:</b> Multizone, Intelligent - Conveyor is divided into zones based on product size, conveyor runs only while moving product.		
9081-PWR10	<b>Roller Bed:</b> 23" W x 39" L <b>Height:</b> Standard: 26.9" - 36.9"			
9082/9083 -PWR11 (Right or Left Option)	<b>Roller Bed:</b> 60" W x 72" L <b>Height:</b> Standard: 30 3/8" - 45 3/8" <b>Optional:</b> High/Low			
9084/9085 -PWR12 (Right or Left Option)	<b>Roller Bed:</b> 60" W x 48" L <b>Height:</b> Standard: 30 3/8" - 45 3/8" <b>Optional:</b> High/Low			
9086/9087 -PWR13 (Right or Left Option)	<b>Roller Bed:</b> 60" W x 30" L <b>Height:</b> Standard: 30 3/8" - 45 3/8" <b>Optional:</b> High/Low			
9088-PWR14	<b>Roller Bed:</b> 48" W x 21" L <b>Height:</b> Standard: 30 3/8" - 45 3/8" <b>Optional:</b> High/Low			
9089-PWR15	<b>Roller Bed:</b> 48" W x 30" L <b>Height:</b> Standard: 30 3/8" - 45 3/8" <b>Optional:</b> High/Low			
9090/9091 -PWR16 (Right or Left Option)	<b>Roller Bed:</b> 60" W x 87" L <b>Height:</b> Standard: 30 3/8" - 45 3/8" <b>Optional:</b> High/Low			
9093-PWR17	<b>Roller Bed:</b> 48" W x 45" L <b>Height:</b> Standard: 30 3/8" - 45 3/8" <b>Optional:</b> High/Low			

\*TYPICAL USES: 9072-PWR03 - Spacer conveyor as needed in cross strapping system and pacing conveyors for TRC6 & SQ4 models. 9076-PWR04-SQ3/4 - Replacement conveyor for SQ4 Tandem systems if single bundler is pulled out of line.



## POWERED BUMP TURN CONVEYOR (BT)

**CONVEYOR SPEED RANGE:** 50-150 fpm

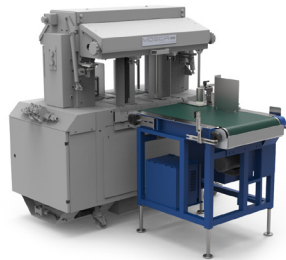
**DESCRIPTION:** Conveyor with adjustable speed utilizing Motorized Drive Roller. 1.9" rollers on 3" centers, Top of roller above the frame rail. Roller to roller drive using O-ring belts. Includes manually adjustable dual vertical turn posts to rotate package 90°.



Best Suited For  
High-Volume  
Product Flow



MODEL	DIMENSIONS	OPERATING MODE	ELECTRICAL	CASTERS
BT4-1219/1372	<b>Roller Bed:</b> 48" x 54" L <b>Height:</b> 48" x 54" L <b>Optional:</b> 25 3/4" - 58 3/16"	<b>Standard:</b> Single Zone, Non-Intelligent - Entire length of conveyor is treated as one zone, conveyor runs while waiting for product. <b>Optional:</b> Single Zone, Intelligent - Entire length of conveyor is treated as one zone, conveyor runs only while moving product.	120-230v Single Phase; 200-480v 3Phase; 600v 3Phase; 50/60 Hz	<b>Standard:</b> Solid feet
BT4-1219/1982	<b>Roller Bed:</b> 48" x 78" L <b>Height:</b> <b>Standard:</b> 30 3/8" - 45 3/8" <b>Optional:</b> 25 3/4" - 58 3/16"			



## POWERED TURN POST CONVEYOR (DG)

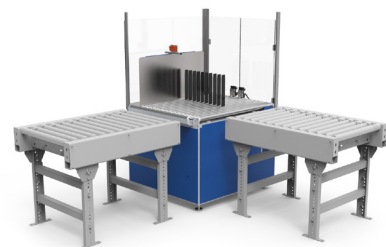
**CONVEYOR SPEED RANGE:** 60-150 fpm | **CONTROLS:** Basic control switches on door of electric panel

**DESCRIPTION:** Belt driven roller conveyor with turning plate to rotate packages 90°. Turning plate may be mounted on left or right side of conveyor, and position adjusted across the conveyor width, or removed. Conveyor includes pacing capability. Bundles are transported onto the conveyor. Continuous or pacing operation are available. If the turning plate is set, the package is rotated 90° around the turning plate by the moving conveyor belt.



Best Suited For  
High-Volume  
Product Flow

MODEL	DIMENSIONS	PRODUCT SIZE RANGE	CONVEYOR SPEED RANGE	OPERATING MODE	ELECTRICAL	CASTERS
DG-1	<b>Size:</b> 31.5" W x 36" L <b>Height:</b> 28.15" W x 34" L	Length and width 4"-15.75" with turning, up to 31.5" for conveying only.	Up to 45 BPM	Automatic with dry contacts for integrating with basic pacing into automatic conveyor lines	200-480v, 50/60 hz, 3 Phase	<b>Standard:</b> Levelling pads with screw height adjustment



## POWERED RIGHT ANGLE TRANSFER CONVEYOR (EP)

**CONTROLS:** Small panel for mode selection with manual cycle and speed controls.

**DESCRIPTION:** Belt driven roller conveyor with right angle transfer. Bundles are paced onto the conveyor, conveyed to a stop and pushed out at 90° with a reciprocating mechanical pusher that retracts below table height to allow entry of the next product. side of rollers depending on model.



Pushes  
Left or Right

MODEL	DIMENSIONS	PRODUCT SIZE RANGE	CONVEYOR SPEED RANGE	OPERATING MODE	ELECTRICAL	CASTERS
EP500	<b>Size:</b> 43 3/8" W x 36 1/4" L <b>Height:</b> 29 5/8" - 36"	Up to 25.5" W x 23.5" L	Up to 50 BPM	Automatic with dry contacts for integrating with basic pacing into automatic conveyor lines	200-480v, 50/60 hz, 3 Phase	<b>Standard:</b> Solid feet
EP800	<b>Size:</b> 36.2" W x 49.8" L <b>Height:</b> 24 1/4" - 32"	Up to 25.5" W x 33.5" L	Up to 40 BPM			
EP1300	<b>Size:</b> 70 7/8" W x 55 1/4" L <b>Height:</b> 24 1/4" - 32"	Up to 47.25" W x 53" L	Up to 30 BPM			
EP2300	<b>Size:</b> 58.3" W x 90.6" L <b>Height:</b> 34.65" - 47"	Up to 75" W x 53" L	Up to 25 BPM			